



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

U/R

D4842-4
Job Sheet 178084



Part No: D4842-4

Job Qty: 6 ea

POSITIVE RECALL

Part Name: Lower Cutter Body, RH

EFFECTIVE 18-09-10 AUTH. D



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/26/18

Job Tracking No:

Due Date: 7/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: URF 16-692 DWG REV B U/R SHEETS 5,6 IPP REV: A NEW ISSUE JFS 13/04/30 VERIFY BY: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		7/16/18	0.00	0.00	Start Up Machining-3		Kt 2018-09-10
100	Bandsaw	6 pcs		7/16/18	0.00	0.01	Bandsaw1		Kt 2018-09-10
110	CNC Vertical Machining	6 pcs		7/16/18	0.06	6.82	HAAS1-5		Kt 2018-09-10
120	QC	6 pcs		7/16/18	0.00	0.00	QC2 Machining-3		Kt 2018-09-10
130	QC	6 pcs		7/16/18	0.00	0.00	QC8 Machining-3		JL 18-9-11
140	Outsource	6 pcs		7/16/18			ATG001-VC		CE 18-9-11
150	Packaging	6 pcs		7/16/18	0.00	0.00	Packaging2		SEP 27 2018
155	QC	6 pcs		7/16/18	0.00	0.00	QC5		38
180	Packaging	6 pcs		7/16/18	0.00	0.00	Packaging3-2		OCT 04 2018
190	QC21-SA	6 Ea		7/16/18	0.00	0.00	QC21		

Part Op 100 - Cut Blank at 7.250"

Descriptions: 110 - 1-Machine per folio FB192

140 - Issue P/O to ATG : 10040983

180 - ***IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6S1.000X5.000	7075-T6 Sheet 1" Thick Plate X 5" Wide	3.6180 ft (.603 ea)	90-Start up Operation	
S104641				

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M7075T6S1.000X5.000	4	13	0

Part Specifications



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

ld not be found.

Container No: S109098



Part: D4842-4

Job No: 178084

Serial No/Batch: S109098

Revision:

Inspector:

Exp Date:

Instructions:

Date: 09/10/18

Plex 5/28/18 7:20 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																						
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																						
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																						
Large Fab ☐	Composite ☐	Supplier ☐																							
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval																		
Description Work Order Deviation				Disposition			Completed By																		
Root Cause		FAULT CATEGORY																							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐																				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐																				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐																				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐																				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐																				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐																				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐																				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐																				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐																				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐																				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :																							
Misidentified ☐	Past Due ☐																								

DART AEROSPACE LTD		Work Order: 178089
Description: Lower Cutter Body, RH		Part Number: D4842-4
Inspection Dwg: D4842	Rev: B	Page 1 of 1

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.12 x 45°	+/-0.030 x +/-0.5°					
0.168	+0.003/-0.000					
3.68	+/-0.030					
0.168	+0.003/-0.000					
0.43	+0.010/-0.000					
5.50	+/-0.030					
6.78	+/-0.030					
6.52	+/-0.030					
1.51	+/-0.030					
1.47	+/-0.030					
0.24	+/-0.030					
0.90	+/-0.030					
4.580	+/-0.010					
4.220	+/-0.005					
2.110	+/-0.005					
2.400	+/-0.005					
1.200	+/-0.005					
0.400	+/-0.010					
4.601	+/-0.010					
Ø0.177	+0.005/-0.001					
6.133	+/-0.010					
4.440	+/-0.005					
3.240	+/-0.005					
2.040	+/-0.005					
1.020	+/-0.005					
0.501	+/-0.010					
30.2°	+/-0.5°					
23.7°	+/-0.5°					
6.8°	+/-0.5°					

Measured by:		Checked by:		QC Inspector:	
Date:		Date:		Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised By	Approved
A	15.10.26	New Issue	KJ	

DQA: _____ Date: _____

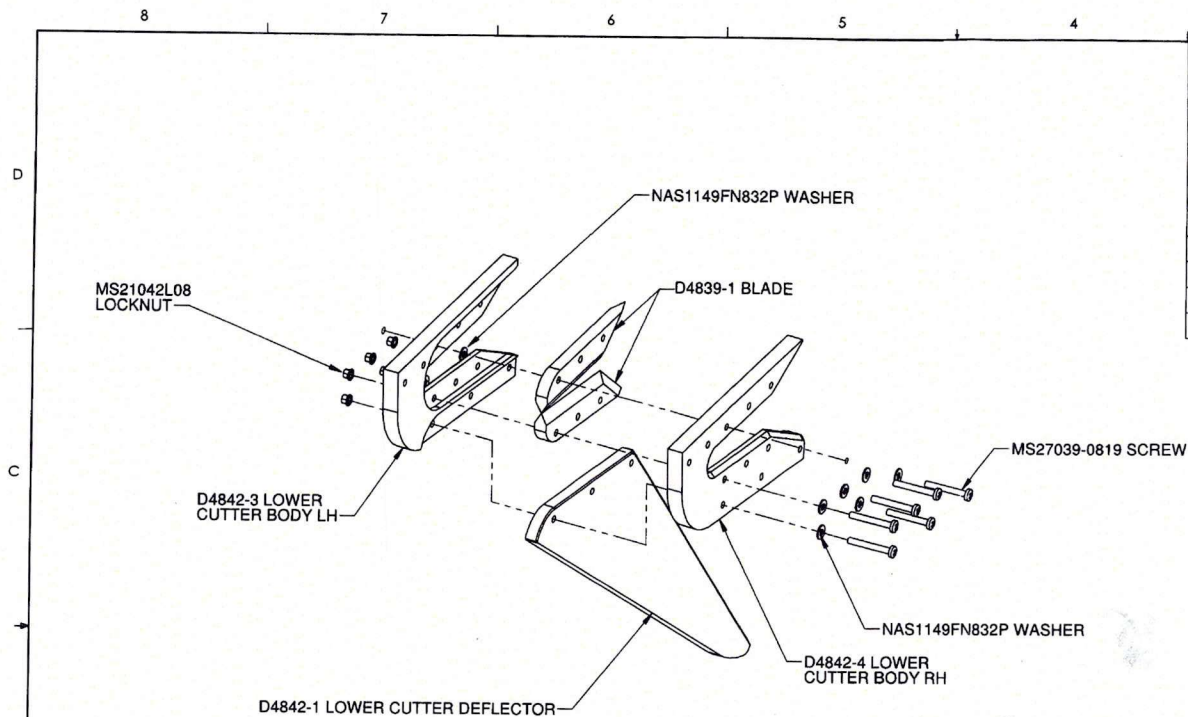


WORK ORDER NON-CONFORMANCE / UPDATE

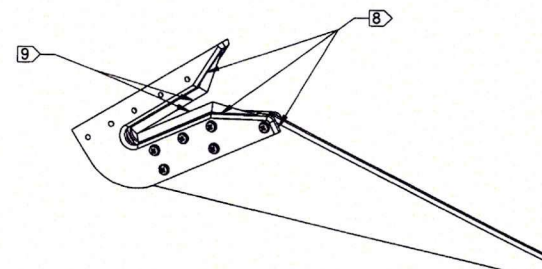
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																											
Date :		Step #:		QTY Effective :				MRB (QSI042) Approval																																																							
Description Work Order Deviation				Disposition				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																							
Root Cause		FAULT CATEGORY																																																													
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐	Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐	Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐	Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐	Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐	Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐	Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐	LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐	Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐	Past Expiry Date ☐	Manufacturing Process ☐	OTHER :	
Misidentified ☐	Past Due ☐																																																														



ITEM	QTY -041	P/N	DESCRIPTION
	X	D4842-041	LOWER CUTTER ASSY
1	2	D4839-1	BLADE
2	1	D4842-1	LOWER CUTTER DEFLECTOR
3	1	D4842-3	LOWER CUTTER BODY LH
4	1	D4842-4	LOWER CUTTER BODY RH
5	6	MS21042L08	LOCKNUT
6	6	MS27039-0819	SCREW
7	12	NAS1149FN832P	WASHER
8	A/R	LOCTITE 598	RTV SEALANT



D4842-041 LOWER CUTTER ASSEMBLY

UNDER REVIEW

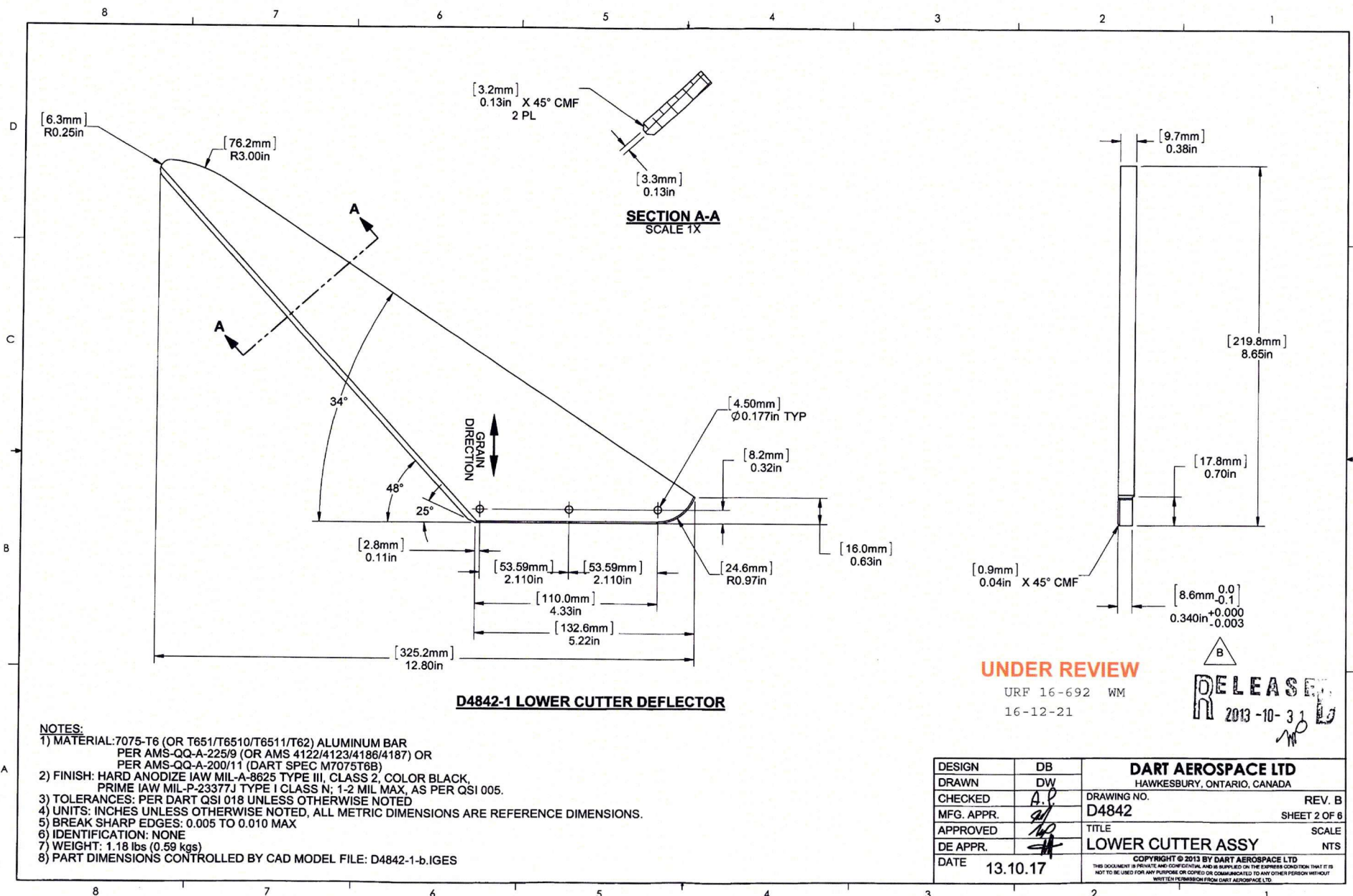
URF 16-692 WM
16-12-21

RELEASED
2013-10-31

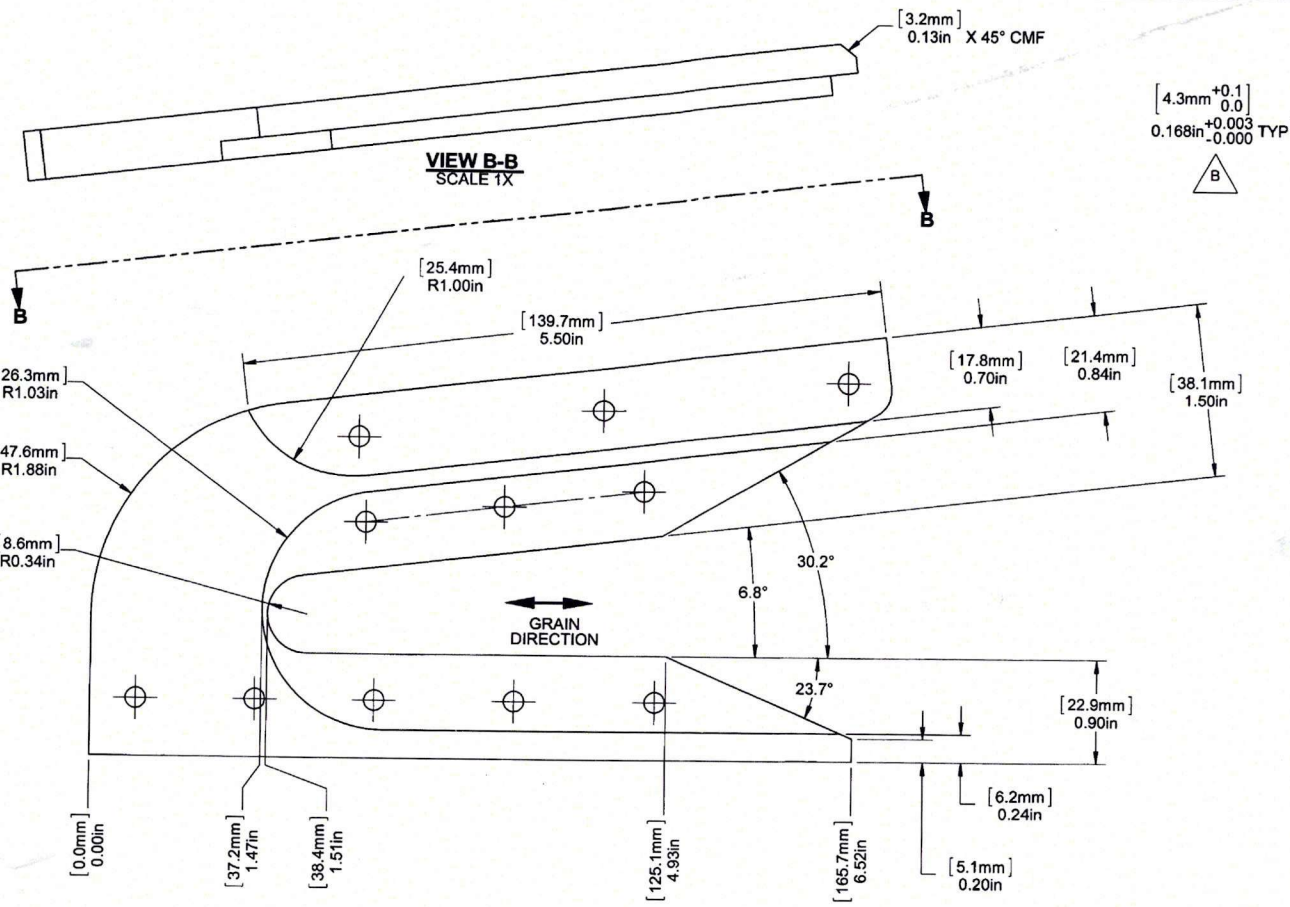
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: N/A
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4842-041", AGUSTA WESTLAND KIT NUMBER "TBD", REVISION, BATCH NUMBER AND MANUFACTURE DATE, USING AN X-TENSION STAMP, AS PER QSI 044 METHOD 6.2
- 7) WEIGHT: 2.79 lbs (1.26 KGS)
- 8) APPLY RTV SEALANT TO ALL FAYING SURFACES UPON ASSEMBLY
- 9) CUTTING EDGE INTENDED TO BE SHARP. DO NOT BREAK SHARP EDGE.

B	CORRECT TOLERANCES (ZN B1-2) (ZN B1-3, D2-3) (ZN B7-5, D7-5)	DW	13.10.17
A	NEW RELEASE	DB	13.05.23
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DW		
CHECKED	A.P.	DRAWING NO.	REV. B
MFG. APPR.	[Signature]	D4842	SHEET 1 OF 6
APPROVED	[Signature]	TITLE	SCALE
DE APPR.	[Signature]	LOWER CUTTER ASSY	NTS
DATE	13.10.17	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



8 7 6 5 4 3 2 1



VIEW B-B
SCALE 1X

GRAIN
DIRECTION

D4842-3 LOWER CUTTER BODY LH

UNDER REVIEW

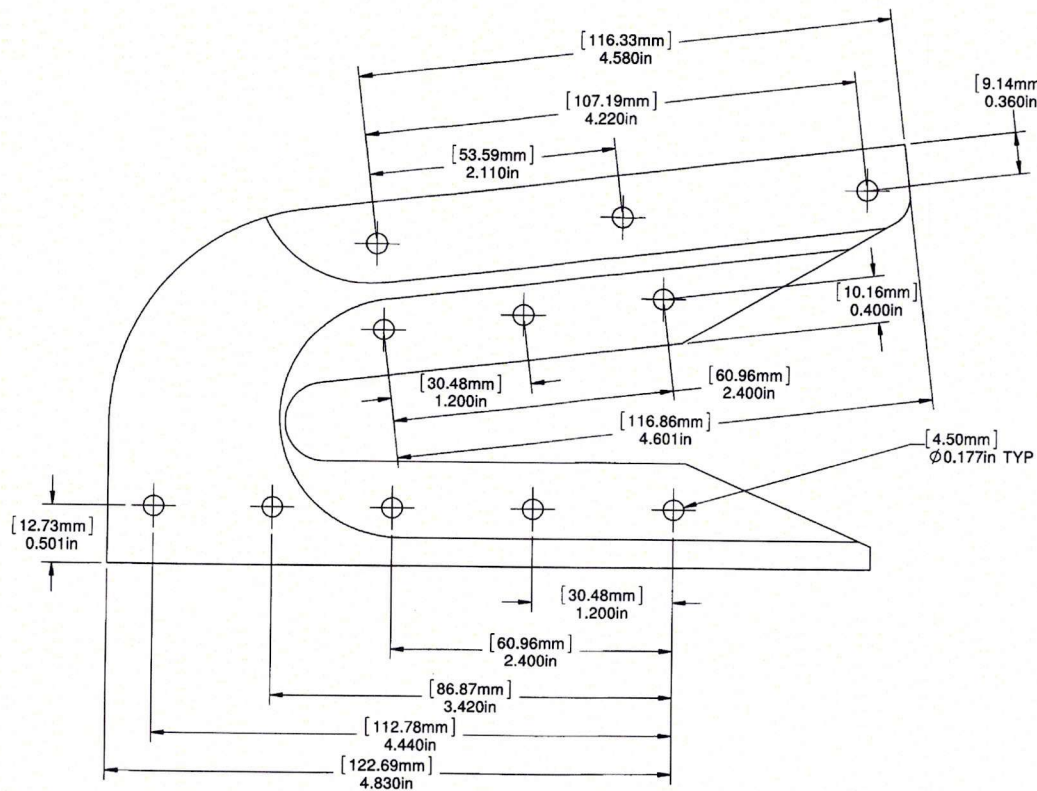
URF 16-692 WM
16-12-21

RELEASED
2013-10-31

- NOTES:**
- 1) MATERIAL: 7075-T6 (OR T651/T6510/T6511/T62) ALUMINUM BAR
PER AMS-QQ-A-225/9 (OR AMS 4122/4123/4186/4187) OR
PER AMS-QQ-A-200/11 (REF DART SPEC M7075T6B)
 - 2) FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK, AS PER QSI 017;
PRIME IAW MIL-P-23377J TYPE I CLASS N; 1-2 MIL MAX, AS PER QSI 005.
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED, ALL METRIC DIMENSIONS ARE REFERENCE DIMENSIONS.
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.49 lbs (0.22 kgs)
 - 8) PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: D4842-3-b.IGES

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DW		
CHECKED	A.P.	DRAWING NO. D4842	REV. B
MFG. APPR.		TITLE LOWER CUTTER ASSY	SHEET 3 OF 6
APPROVED		SCALE	NTS
DE APPR.		COPYRIGHT © 2013 BY DART AEROSPACE LTD	
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8 7 6 5 4 3 2 1



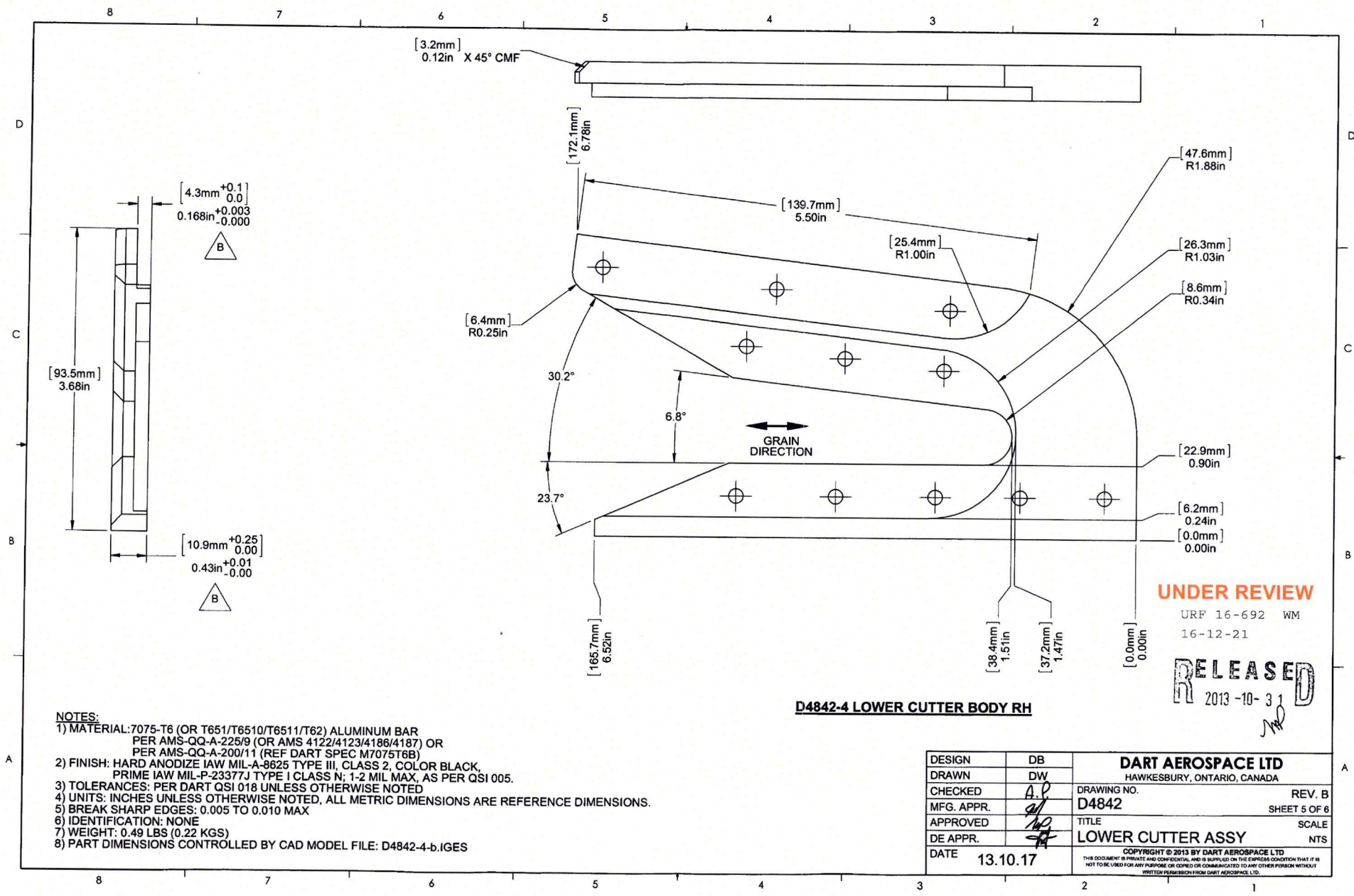
D4842-3 LOWER CUTTER BODY LH
(AUXILIARY VIEW)

UNDER REVIEW

URF 16-692 WM
16-12-21

RELEASE
2013-10-31

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DW		
CHECKED	A.P.	DRAWING NO. D4842	REV. B
MFG. APPR.	2/	SHEET 4 OF 6	
APPROVED	1/	TITLE	SCALE
DE APPR.	1/	LOWER CUTTER ASSY	NTS
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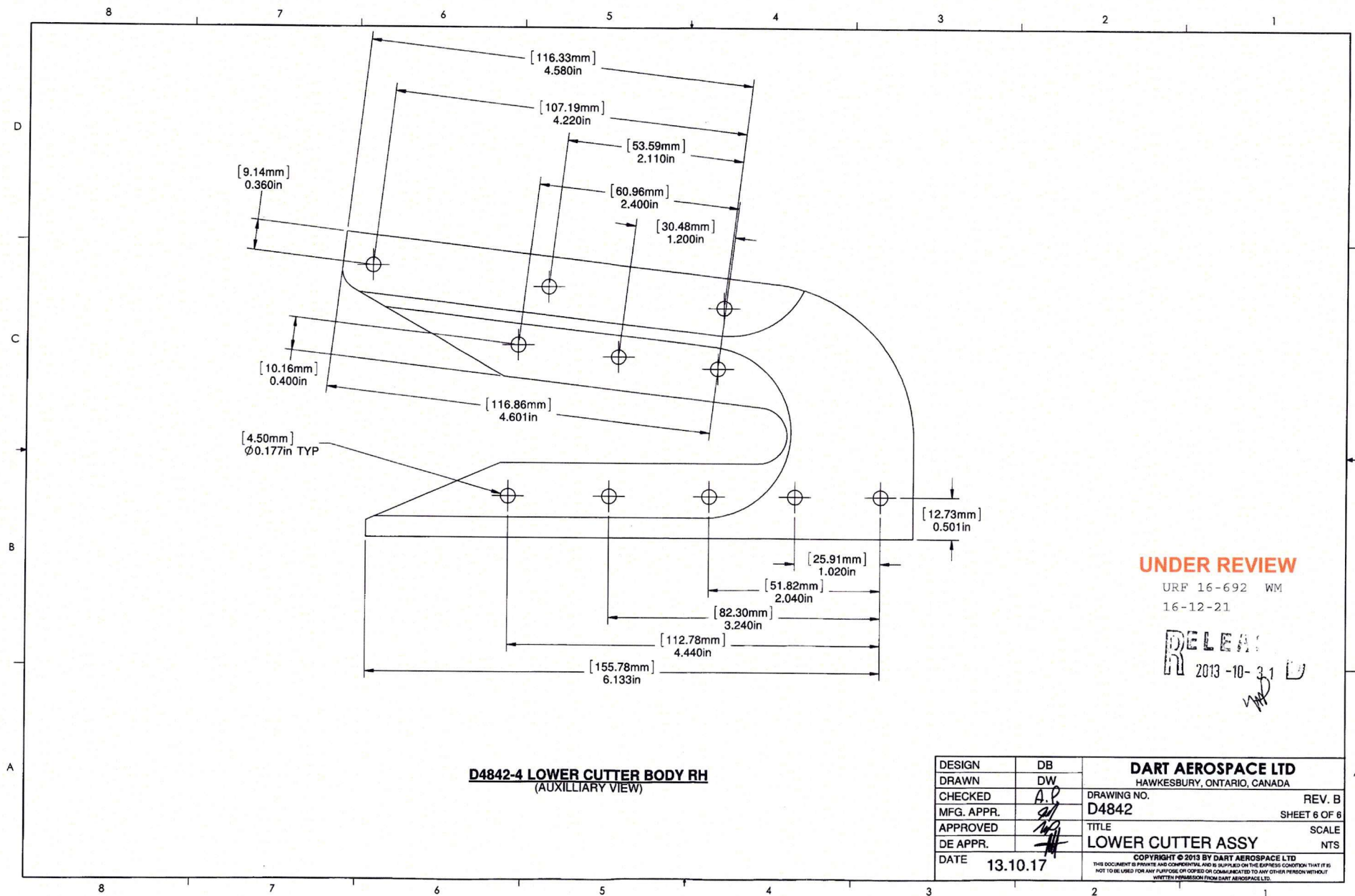
UNDER REVIEW
URF 16-692 WM
16-12-21

RELEASED
2013-10-31
MD

D4842-4 LOWER CUTTER BODY RH

- NOTES:**
- 1) MATERIAL: 7075-T6 (OR T651/T6510/T6511/T62) ALUMINUM BAR
PER AMS-QQ-A-225/9 (OR AMS 4122/4123/4186/4187) OR
PER AMS-QQ-A-200/11 (REF DART SPEC M7075T6B)
 - 2) FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK,
PRIME IAW MIL-P-23377J TYPE I CLASS N; 1-2 MIL MAX, AS PER QSI 005.
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED, ALL METRIC DIMENSIONS ARE REFERENCE DIMENSIONS.
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.49 LBS (0.22 KGS)
 - 8) PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: D4842-4-b.IGES

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DW		
CHECKED	<i>AP</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>AP</i>	D4842	SHEET 5 OF 6
APPROVED	<i>MD</i>	TITLE	SCALE
DE APPR.	<i>MD</i>	LOWER CUTTER ASSY	NTS
DATE	13.10.17	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



UNDER REVIEW

URF 16-692 WM

16-12-21

RELEASE
R 2013-10-31 D

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DW		
CHECKED	A.P.	DRAWING NO.	REV. B
MFG. APPR.	27	D4842	SHEET 6 OF 6
APPROVED	16	TITLE	SCALE
DE APPR.	17	LOWER CUTTER ASSY	NTS
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DART AEROSPACE LTD		Work Order:	
Description: Lower Cutter Body, RH		Part Number:	D4842-4
Inspection Dwg: D4842	Rev: B	Page 1 of 1	

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.12 x 45°	+/-0.030 x +/-0.5°	0.130245	✓		Kt-05	✓elm.
0.168	+0.003/-0.000	0.1695	✓		Kt-01	micrometre
3.68	+/-0.030	3.68	✓		Kt-05	vern
0.168	+0.003/-0.000	0.170	✓		"	"
0.43	+0.010/-0.000	0.436	✓		"	"
5.50	+/-0.030	5.50	✓			
6.78	+/-0.030	6.78	✓			
6.52	+/-0.030	6.52	✓			
1.51	+/-0.030	1.51	✓			
1.47	+/-0.030	1.47	✓			
0.24	+/-0.030	0.24	✓			
0.90	+/-0.030	0.900	✓			
4.580	+/-0.010	4.580	✓			
4.220	+/-0.005	4.220	✓			
2.110	+/-0.005	2.110	✓			
2.400	+/-0.005	2.400	✓			
1.200	+/-0.005	1.200	✓			
0.400	+/-0.010	0.400	✓			
4.601	+/-0.010	4.601	✓			
Ø0.177	+0.005/-0.001	0.177	✓			
6.133	+/-0.010	6.133	✓			
4.440	+/-0.005	4.440	✓			
3.240	+/-0.005	3.240	✓			
2.040	+/-0.005	2.040	✓			
1.020	+/-0.005	1.020	✓			
0.501	+/-0.010	0.501	✓			
30.2°	+/-0.5°	30.2°	✓			
23.7°	+/-0.5°	23.7°	✓			
6.8°	+/-0.5°	6.8°	✓			

Measured by: KJ 9-89	Checked by: JJ	QC Inspector:
Date: 2018-09-10	Date: 18-9-11	Date:

Engineering Approval: (If necessary)	Date:
--	--------------

Rev	Date	Change	Revised By	Approved
A	15.10.26	New Issue	KJ	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040983**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

PO No: PO040983

PO Date: 9/11/18

Due Date: 10/5/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Attention: Lalande, Marc-Andre

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	178084	D4842-4	Lower Cutter Body, RH Issue P/O to ATG :	Firmed	-	10/5/18 6X SEP 27 2018	6 pcs	0 pcs	6 pcs	\$11.10/pcs	\$66.60
2	178085	D4842-3	Lower Cutter Body, LH Issue P/O to ATG : 1- Black Anodize as per Dwg D4842	Firmed	-	10/5/18 6X SEP 27 2018	6 pcs	0 pcs	6 pcs	\$11.10/pcs	\$66.60
3	182247	647.7912	Clip ISSUE P/O: Hard Anodize, Color Black and Prime As Per Dwg. 647.7900	Firmed	-	10/5/18	56 pcs	0 pcs	56 pcs	\$10.45/pcs	\$585.20
4	181356	647.1613	Doubler Issue P/O to ATG : 1- Black Anodize as per Dwg, SEE NOTE #3 2- PRIME AS PER DWG, SEE NOTE #3 Certification of Conformity is required	Firmed	-	10/5/18 40 X SEP 27 2018	40 pcs	0 pcs	40 pcs	\$8.75/pcs	\$350.00
5	181374	647.7918	Bracket ISSUE P/O: HARD ANODIZE, COLOR BLACK AS PER DWG. (SEE NOTE 2)	Firmed	-	10/5/18	30 pcs	0 pcs	30 pcs	\$11.75/pcs	\$352.50
6	179154	646.3310	LH Half - Upper Cutter Assembly Issue P/O to ATG : 1- Black Anodize as per Dwg 646.3300	Firmed	-	10/5/18	16 pcs	0 pcs	16 pcs	\$18.95/pcs	\$303.20

DAS
38
9-89

9/17/2018

PURCHASE ORDER



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200 —

PURCHASE ORDER

PO040983

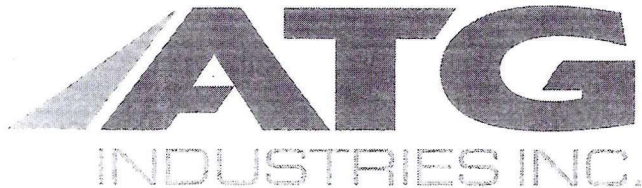
Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
7	179155	646.3311	RH Half - Upper Cutter Assembly Issue P/O to ATG :	Firmed	-	10/5/18	16 pcs	0 pcs	16 pcs	\$18.95/pcs	\$303.20
8	178573	RBT400213-1	Tab Bender Body -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	-	10/5/18	12 pcs	0 pcs	12 pcs	\$13.35/pcs	\$160.20
Grand Total:											\$2,187.50

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/17/18 10:13 AM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916129

Date: 26-Sep-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

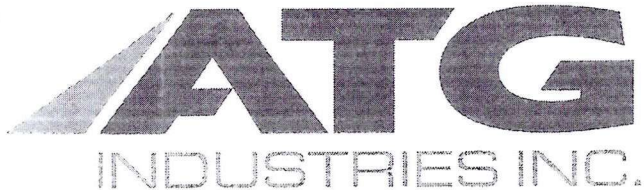
Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓ 6 ea	Part: D4842-4 ✓ Lower Cutter Body, RH Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Job: 23732	Rev: B PO: PO040983 ✓	Line: 1
✓ 6 ea	Part: D4842-3 ✓ Lower Cutter Body, LH Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Job: 23733	Rev: B PO: PO040983 ✓	Line: 2
✓ 40 ea	Part: 647.1613 ✓ Doubler Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23735	Rev: A PO: PO040983 ✓	Line: 4
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>26/09/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of Made in Canada.			

DAS
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9-89



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